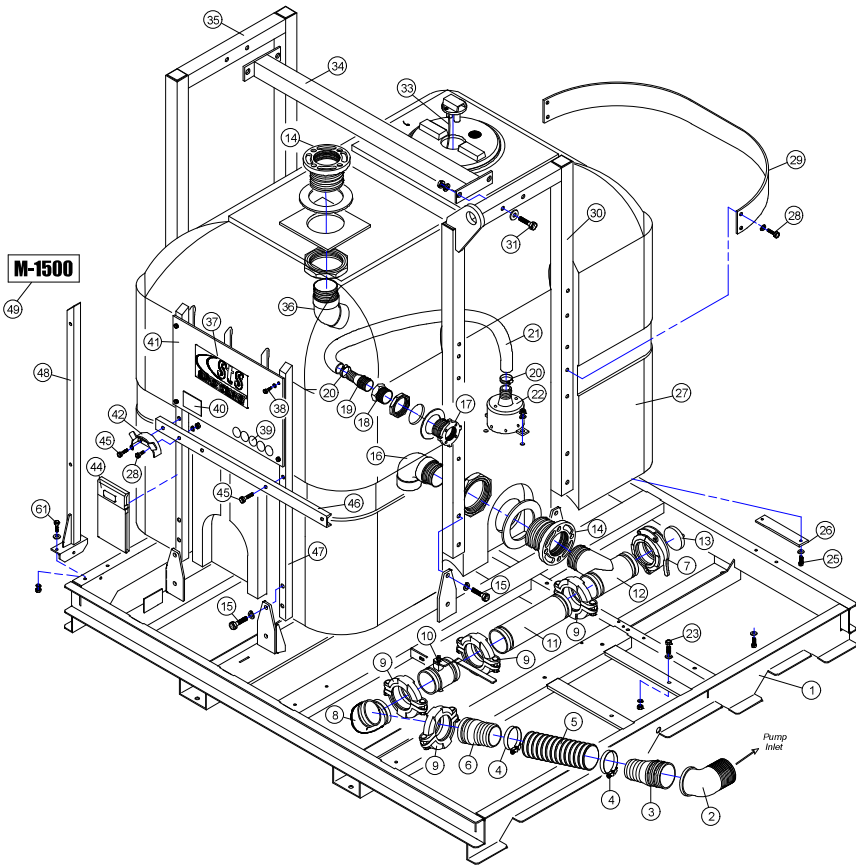


SECTION #VIII

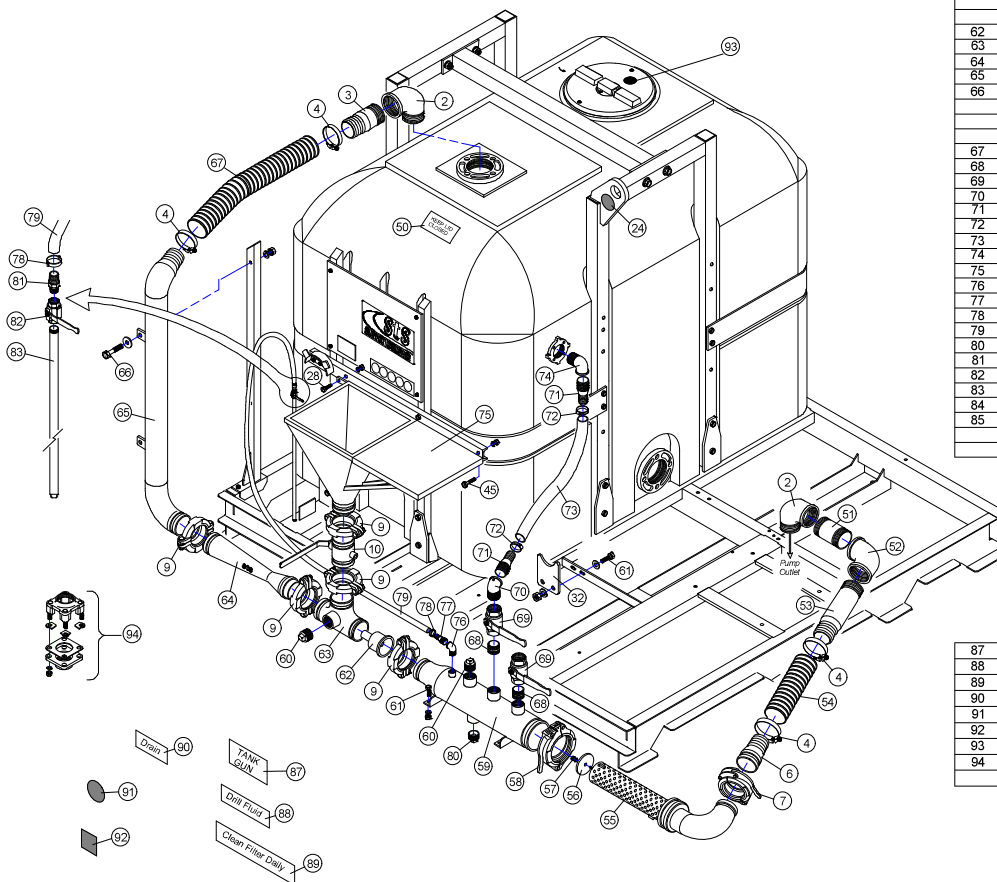
(Parts Manual)



NOTE:
4" suction tee #12 to have
minimum 6 wraps of HD teflon tape
and then coated with liquid teflon sealant
before installing into plastic tank bung #14.

BU-750(GR) ASSEMBLY PARTS LIST (P/N #BU-750(GR))

REF #	DESCRIPTION	STS PART NUMBER	QTY REQ.	
1	Skid Frame	SR-75130	1	O
2	4" NPT 90° Street Elbow	018-310-01780-1	3	B
3	4" NPT x Hose Barb	018-1661268266	2	B
4	4" Band Clamp	025-M/K-112-121	6	
5	4" Flex Hose	SR-75078-G	1	
6	4" Groove x Hose Barb	020-004-00109-9	2	B
7	4" Hinge-Loc Coupler	020-390-20010-3	2	B
8	4" Grooved 90° Elbow	020-390-01430-6	1	B
9	4" Groove-Loc Coupler	020-390-00034-7	9	B
10	4" Grooved Butterfly Valve	023-7005-011403	2	
11	4" Sched. 40 Suction Pipe	SR-75073	1	B
12	Suction Tee	SR-75051	1	B
13	Grooved End Cap	020-390-03022-9	1	B
14	4" Tank Bung	086-4" TANK BUNG	2	
15	1/2" x 1" Bolt	076-13205	12	
16	1/2" L/W	076-33626	12	
17	90° PVC Suction Elbow	SR-75075-A	1	
18	2" Tank Bung	086-2" TANK BUNG	1	
19	2" x 1 1/2" NPT Pipe Bushing	018-318-90768-0	1	B
20	1 1/2" NPT x Hose Barb	018-1661268233	1	B
21	1 1/2" Gear Clamp	025-HS-28	2	
22	1 1/2" Rubber Hose (55")	SR-75078-B	1	
23	Jet Gun Casting	SR-15012	1	B
24	7/16" x 1 1/2" Bolt	076-13159	4	
25	7/16" F/W	076-33010	4	
26	7/16" L/W	076-33624	4	
27	7/16" Nut	076-36308	4	
28	"Lift Here" Decal	070-16071-B	1	
29	1/4" x 1 1/2" S/S Bolt	076-7009	2	
30	1/4" S/S L/W	076-0173192	2	
31	1/4" S/S F/W	076-11545141	2	
32	1/4" S/S Nut	076-70710	2	
33	Jet Gun Mounting Bar	SR-75049	1	B
34	750 gal. Tank	086-SR-75019	1	
35	3/8" x 1" Bolt	076-13105	10	
36	3/8" L/W	076-33622	10	
37	3/8" Nut	076-36306	2	
38	Tank Strap	SR-75089	2	O
39	Tank Up-rite (with eye)	SR-75010	1	O
40	5/8" x 4" Gr. 8 Bolt	076-15319	4	
41	5/8" F/W	076-33016	4	
42	5/8" L/W	076-33630	4	
43	5/8" Nut	076-36314	4	
44	Pipe Support	SR-75001-J	1	O
45	3/16" Poly Nylon Rope	084-3/16 ROPE	18"	
46	Tank Support Cross Member	SR-75067	1	O
47	Tank Up-rite	SR-75011	1	O
48	45" PVC Return Elbow	SR-75075-B	1	
49	"Logo" Decal (070-ST5-026W)	070-ST5-029-D-BW	1	
50	1/4" x 1/2" Bolt	076-13001	4	
51	1/4" L/W	076-33618	4	
52	Safety Decals	070-ST5-038	1	
53	Serial Number Plate	071-ST5-001-750	1	
54	Sign Plate	SR-75068	1	W
55	Wash Wand Holder	SR-75017	1	O
56	Operators Manual Holder	084-9000-07	1	
57	3/16" Rivet	076-41228	2	
58	"Operators Manual" Decal	070-ST5-036	1	
59	3/8" x 1 3/4" Bolt	076-13110	3	
60	3/8" L/W	076-33622	2	
61	3/8" Nut	076-36306	1	
62	Hopper Mount	SR-75012-A	1	O
63	Hopper Post	SR-75069	2	O
64	Pipe Support Post	SR-75006	1	O
65	"M-1500" Decal	070-ST5-028-B	1	
66	"Keep Lid Closed" Decal	070-ST5-030-B	1	



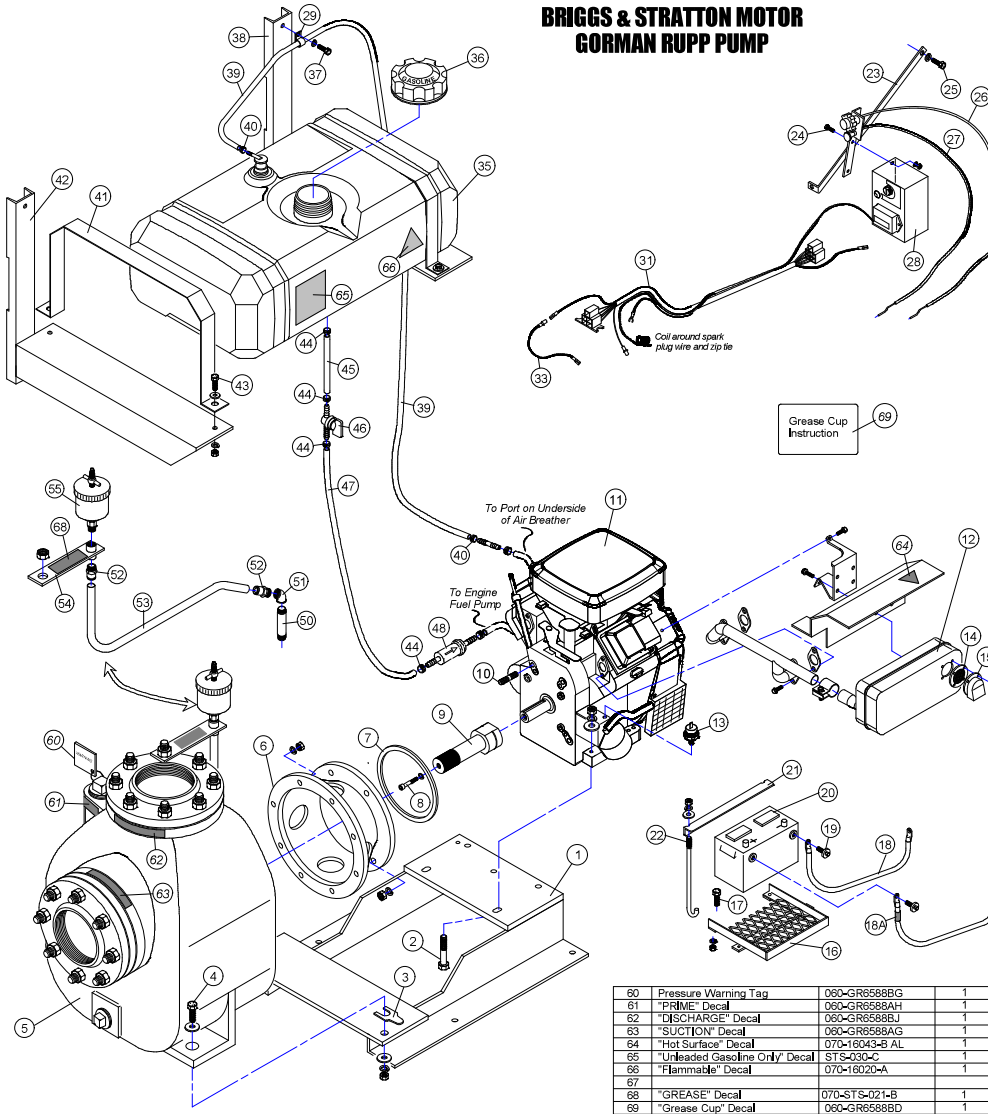
51	4" NPT Pipe Nipple	018-330-05420-6	1	B
52	4" NPT 90° Elbow	018-310-00260-5	1	B
53	Pump Outlet Pipe	SR-75052	1	B
54	4" Flex Hose	SR-75078-F	1	
55	Filter Shear Carriage	SR-75028	1	O
56	Filter Shear Carriage End Cap	SR-75030-4	1	O
57	5/16" NC Nut	076-36304	1	
	5/16" L/W	076-33620	1	
58	6" Hinge-Loc Coupler	020-390-20060-8	1	B
59	Filter Shear Housing	SR-75026	1	O
60	2" NPT Pipe Plug	018-318-90256-6	2	B
61	3/8" x 1 1/4" Bolt	076-13107	9	
	3/8" F/W	076-33008	5	
	3/8" L/W	076-33622	9	
	3/8" Nut	076-36306	9	
62	Jetting Nozzle	SR-75020-NE	1	O
63	Jetting Tee	SR-75021	1	O
64	Venturi Tube	SR-75022	1	O
65	Return Pipe	SR-75038	1	O
66	1/2" x 2 1/2" Bolt	076-13213	2	
	1/2" F/W	076-33012	2	
	1/2" L/W	076-33626	2	
	1/2" Nut	076-36310	2	
67	4" Flex Hose	SR-75078-E	1	
68	2" NPT x Close Nipple	018-330-03700-3	2	B
69	2" Ball Valve	022-423-00014-0	2	
70	2" NPT 45° Street Elbow	018-310-02820-4	1	B
71	2" NPT x Hose Barb	018-1661268241	2	B
72	2" Gear Clamp	025-HS-36	2	
73	2" Rubber Hose	SR-75078-A	1	
74	2" NPT 90° Street Elbow	018-310-01720-7	1	B
75	Hopper with Table	SR-75032	1	O
76	3/4" NPT 90° Street Elbow	018-310-01640-7	1	B
77	3/4" NPT x Hose Barb	018-1661268225	1	B
78	Pinch Clamp	025-2731	2	
79	3/4" Cotton Braid Hose (70")	SR-75074-H	1	
80	1 1/2" NPT Pipe Plug	018-318-90252-5	1	B
81	3/8" MNPT x 3/4" Hose Barb	018-125-12C	1	
82	3/8" Ball Valve	022-423-00002-5	1	
83	Wash Wand	SR-75047	1	O
84				
85				

Paint Color

B = Black
O = Orange
W = White

87	" Tank Gun " Decal	070-ST5-027-B	1	
88	" Drill Fluid " Decal	070-ST5-027-D	1	
89	" Clean Fluid Daily " Decal	070-ST5-027-A	1	
90	" Drain " Decal	070-ST5-027-C	1	
91	" No Step " Decal	070-15080-B	1	
92	" Forklift " Decal	070-16072-B	2	
93	" Do Not Enter " Decal	070-16051-B	1	
94	2" Bottom Drain Bung	086-BF220BD	1	

BRIGGS & STRATTON MOTOR GORMAN RUPP PUMP



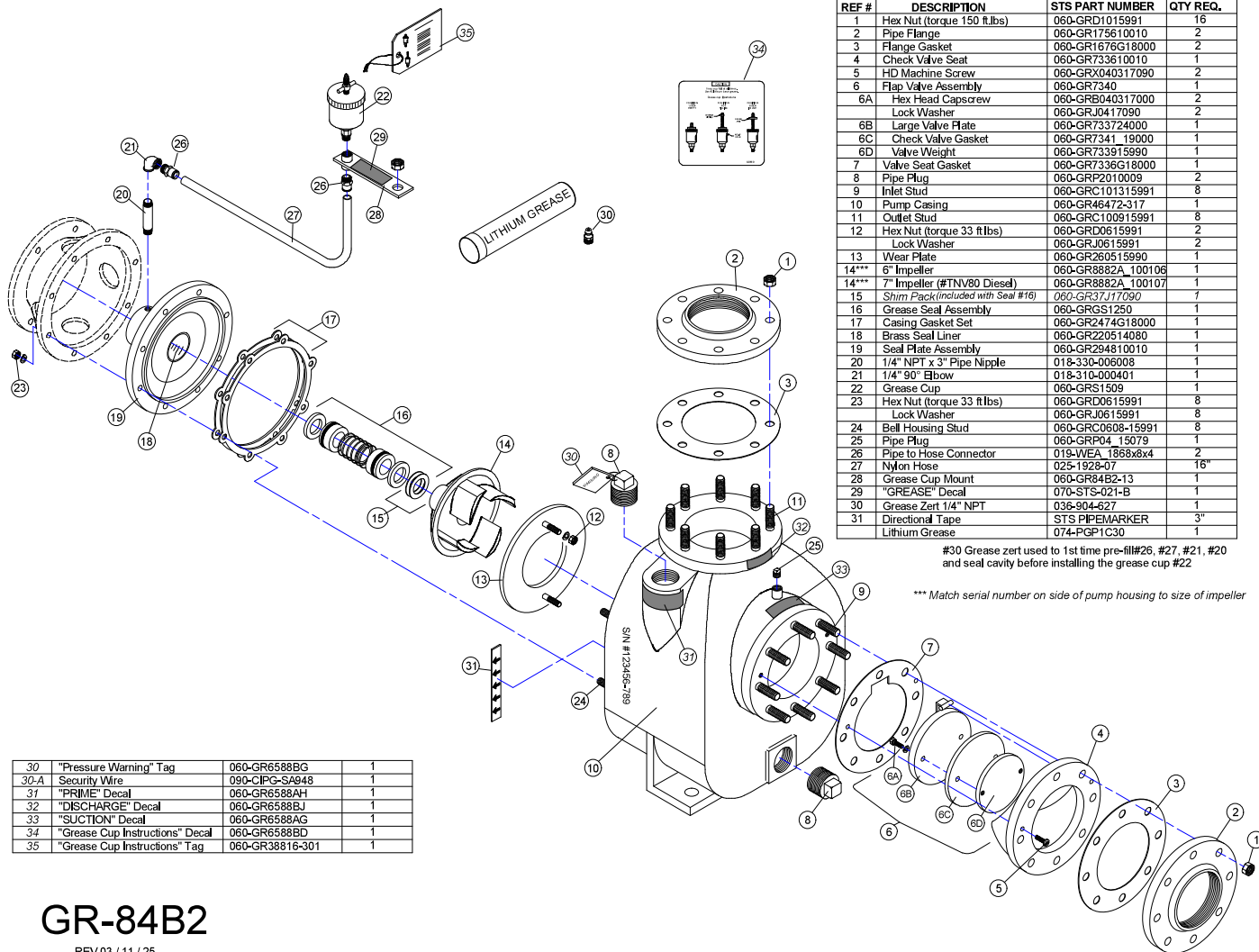
60	Pressure Warning Tag	060-GR6588BG	1
61	"PRIME" Decal	060-GR6588AH	1
62	"DISCHARGE" Decal	060-GR6588BJ	1
63	"SUCTION" Decal	060-GR6588AG	1
64	"Hot Surface" Decal	070-16043-B AL	1
65	"Unleaded Gasoline Only" Decal	STS-030-C	1
66	"Flammable" Decal	070-16020-A	1
67			
68	"GREASE" Decal	070-STS-021-B	1
69	"Grease Cup" Decal	060-GR6588BD	1

PU-G4 (B&S) ASSEMBLY PARTS LIST (P/N #PU-G4)

REF #	DESCRIPTION	STS PART NUMBER	QTY REQ.	
1	Engine / Pump Mount Base	060-GR84B2-10	1	B
2	5/16" x 2 1/2" Bolt (pump end)	078-13053	2	
3	5/16" x 2" Bolt (recoll end)	078-13061	2	
4	5/16" F/W	078-33006	4	
5	5/16" L/W	078-33620	4	
6	5/16" Nut	078-36304	4	
7	Motor Shim S/S	034-QA SHIM PACK	2	
8	1/2" x 2" Bolt	078-13211	2	
9	1/2" L/W	078-33626	2	
10	1/2" F/W	078-33012	4	
11	1/2" Nut	078-36310	2	
12	Gorman-Rupp 4" Pump	060-GR84B2-4DT	1	B
13	Ball Housing	060-GR84B2-02	1	
14	Spacer Ring	060-GR84B2-04	1	
15	3/8" - 24 x 3 1/2" SHCS S/S	078-73568	1	
16	3/8" HC L/W	078-14HCL-37	1	
17	Shaft Adaptor	060-GR84B2-01K	1	
18	7/16" Stud	060-15494-02	4	
19	B&S Vanguard 23hp Engine	033-386447 3095_G1	1	
20	Muffler / Exhaust Kit (side mount)	033-808738	1	
21	Oil Sensor Switch	033-650233	1	
22	Spark Arrestor	033-749445	1	
23	Exhaust Deflector	033-750336	1	
24	Battery Box	SR-075088	1	B
25	5/16" x 1 1/2" Bolt	078-13059	2	
26	5/16" L/W	078-33620	2	
27	5/16" Nut	078-36304	2	
28	Battery Cable	087-ECA14-4L	2	
29	Red Heat Shrink 1/2" ID	089-669985	2 @ 1"	
30	Battery Bolt	087-EC_BP78	2	
31	12 Volt Battery	087-VL75DT	1	
32	Battery Hold Down Bar	SR-75048	1	B
33	Battery Hold Down Bolts	087-EC_HDB1C (#2)	1	
34	1/4" F/W	078-33004	2	
35	1/4" L/W	078-33618	2	
36	1/4" Nut	078-36302	2	
37	Control Panel Mount	SR-75062	1	B
38	1/4" x 3/4" Bolt	078-13003	2	
39	1/4" L/W	078-33618	2	
40	1/4" Nut	078-36302	2	
41	3/8" x 1" Bolt	078-13105	2	
42	3/8" L/W	078-33622	2	
43	Throttle Cable	SR-75108-T	1	
44	Choke Cable	SR-75108-C	1	
45	Engine Control Panel	SR-75104	1	
46	Wire Boom Clip	089-SPNV-8	1	
47	B&S 23hp 12volt Wire Harness	SR-75110	1	
48	Oil Sensor Wire	SR-75110-A	1	
49	Plastic Gasoline Fuel Tank	SR-75121	1	
50	Gasoline Fuel Tank Cap (Black)	-----	1	
51	3/8" x 1 1/2" Bolt	078-13109	4	
52	3/8" L/W	078-33622	4	
53	Right Fuel Tank Mount	SR-75044-R	1	B
54	3/16" Non-perm Fuel Line	024-RBR27001	55'	
55	3/16" Fuel Line Clamp	025-PAP307-561	2	
56	Fuel Tank Strap	SR-75124	2	B
57	Left Fuel Tank Mount	SR-75044-L	1	B
58	3/8" x 1" Bolt	078-13105	4	
59	3/8" F/W	078-33006	4	
60	3/8" L/W	078-33622	4	
61	3/8" Nut	078-36306	4	
62	1/4" Fuel Line Clamp	025-PAP307-562	4	
63	1/4" Non-perm Fuel Line	024-RBR27002	5'	
64	Shut Off Valve (note FLOW direction)	033-338183	1	
65	1/4" Non-perm Fuel Line	024-RBR27002	8'	
66	1/4" Fuel Filter	033-845125	1	
67	1/4" NPT x Pipe Nipple	018-330-096008	1	B
68	1/4" NPT x 45 deg Elbow	018-310-023077	1	B
69	Pipe to Hose Connector	019-WEA 1868x8x4	2	
70	Nylon Hose	025-1928-07	11 1/2'	
71	Grease Cup Mount	060-GR84B2-13	1	B
72	Grease Cup	060-ST509	1	
73	Motor oil (Duron) 10w30		1.6 L	

PAINT COLORS
B - Black

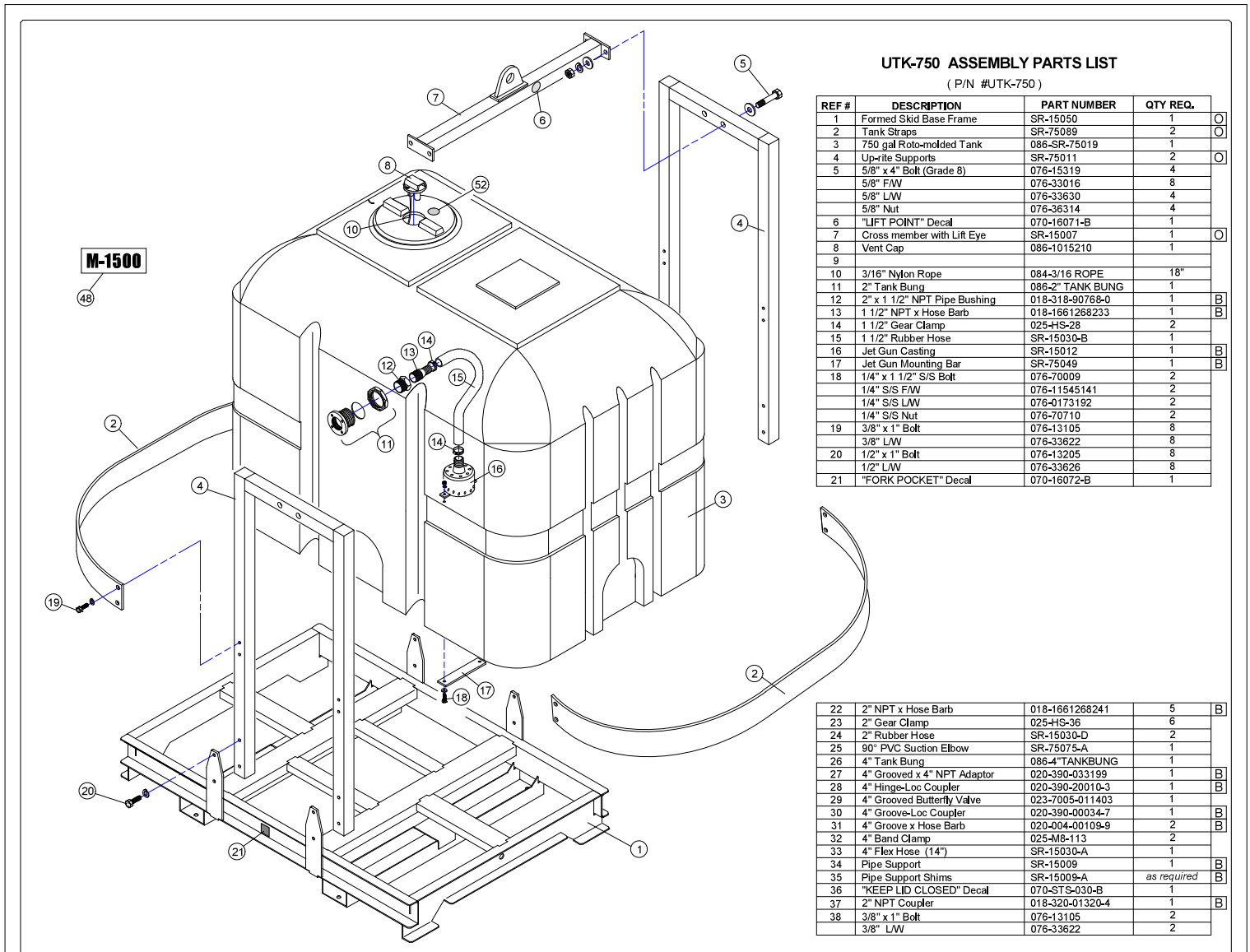
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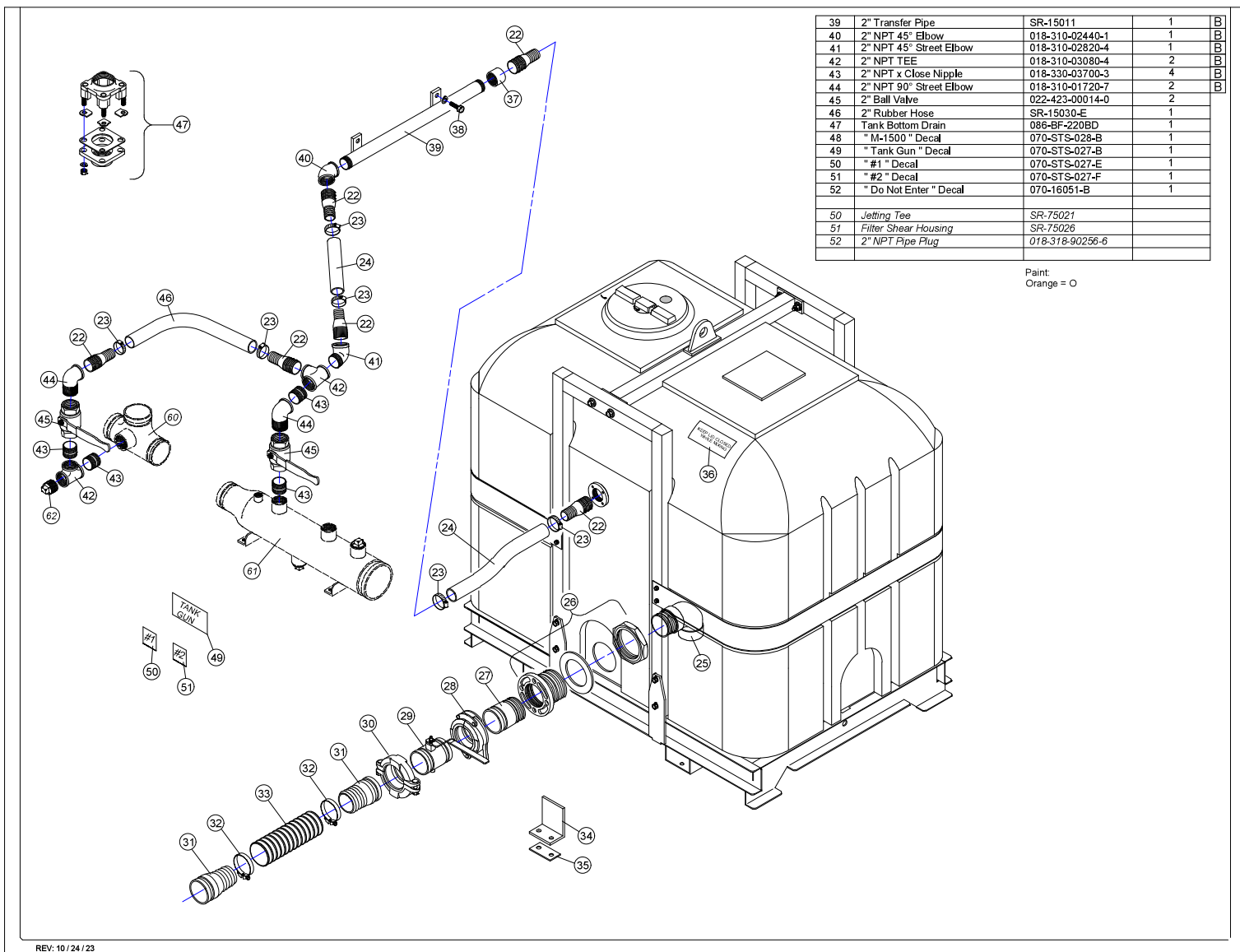


30	"Pressure Warning" Tag	060-GR6588BG	1
30-A	Security Wire	090-CIPG-SA948	1
31	"PRIME" Decal	060-GR6588AH	1
32	"DISCHARGE" Decal	060-GR6588BJ	1
33	"SUCTION" Decal	060-GR6588AG	1
34	"Grease Cup Instructions" Decal	060-GR6588BD	1
35	"Grease Cup Instructions" Tag	060-GR3816-301	1

GR-84B2

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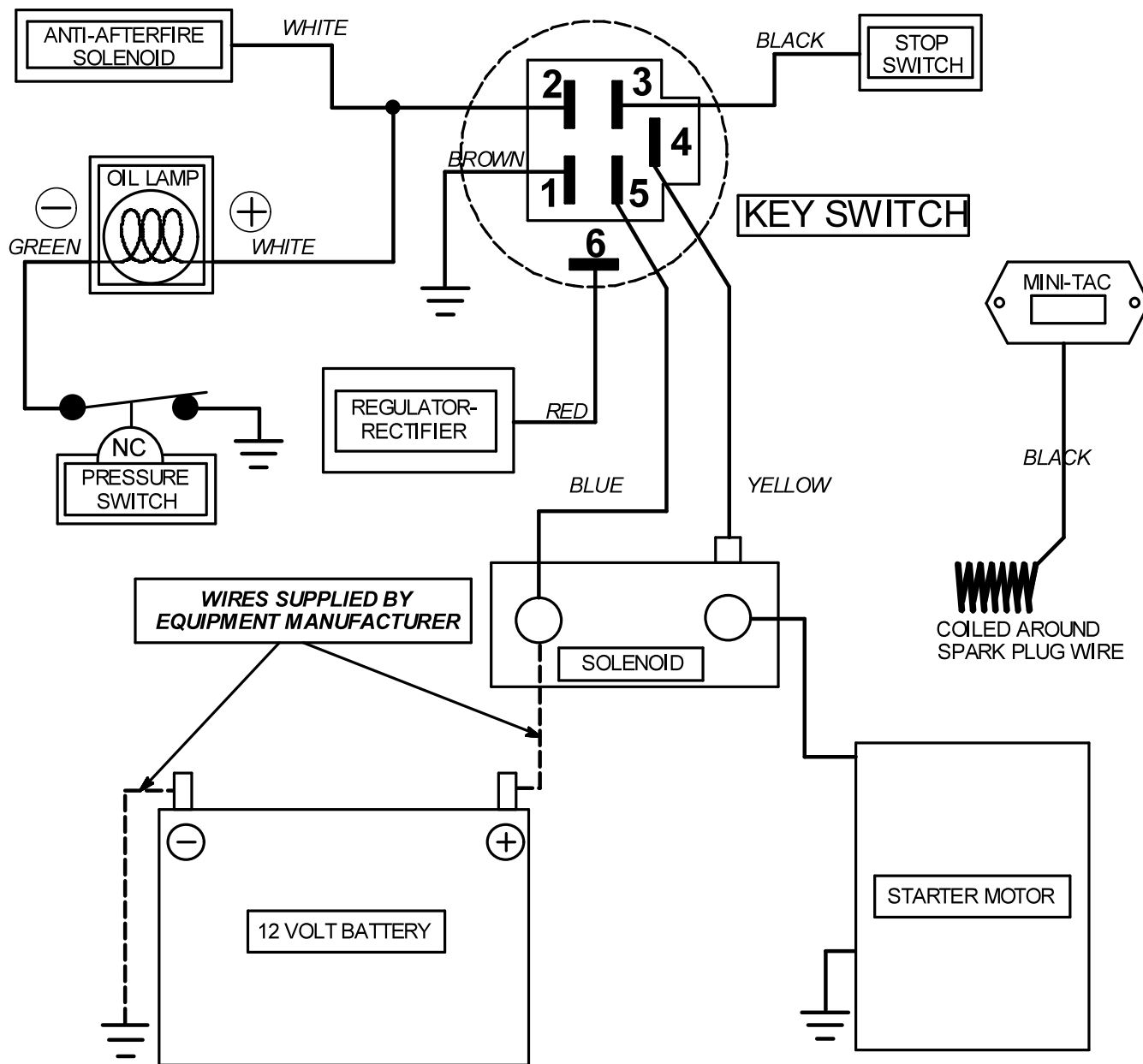


REV: 10 / 24 / 23

Diagram For Starter Panel & Key Switch For V-Twin B&S Engine

SR-75111

Terminal No.	Wire Color	Function
1	Brown	Ground to Engine
2	White	To Carburetor Solenoid (when used)
3	Black	To Stop Switch Terminal On Engine
4	Yellow	To Solenoid (tab terminal)
5	Blue	To Battery (battery terminal on solenoid)
6	Red	To Regulator/Rectifier



Switch Position	Continuity
1. OFF	1+3+6
2. RUN	2+5+6
3. START	2+4+5

SR-75111

REV. 03/2020